



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto Dark Colored Textiles
with **FOREVER Laser-Dark**
for 100% Cotton

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: **NO mirror image**
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: **NO mirror image**
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	High/maximum
TEMPERATURE	200° C (390° F)	200° C (390° F)
TIME	60 seconds	80 seconds

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print your design on **FOREVER Laser-Dark** and cut out the contours.
(For open images or lettering use a plotter with an optical eye function.)
- ▶ Peel the backing paper off and place the transfer on the t-shirt.
- ▶ Cover the design with ten sheets of normal paper and press for 20 seconds.
- ▶ Remove the ten sheets of normal paper and take off the application-tape immediately.
- ▶ Press again with the Glossy Finish (Antistick) for 40 seconds and rub the silicone paper with a towel until the print cools down to avoid the toner sticking to the silicone paper.
- ▶ Peel off the silicone paper **Glossy Finish** (Antistick).
- ▶ For a softer touch stretch the garment into the width.

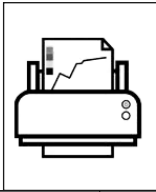
▶▶▶ **WASHING**

- ▶ **Up to 40° C** (cold wash cycle). Do not use bleach. Do not tumble dry.



















▶▶▶ **IRONING**











- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website www.forever-ots.com
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



**PRINTER COMPATIBILITY LIST
FOREVER Laser-Dark**

BRAND	MODEL	PRINTER SETTINGS
CANON	CLC 200 	HEAVY PAPER
	CLC 300-350 	HEAVY PAPER
	CLC 500-550 	HEAVY PAPER
	CP 600 	UNSUITABLE
	CLC 700 	HEAVY PAPER
	CLC 800 	HEAVY PAPER
	CLC 900-950 	HEAVY PAPER
	CLC1000 	HEAVY PAPER
	CLC1100 	HEAVY PAPER
	CLC1130 	HEAVY PAPER
	CLC1150 	HEAVY PAPER
	CLC1160 	HEAVY PAPER
	CLC1180 	HEAVY PAPER
	CLC3200 	HEAVY PAPER
	IRC 2880	HEAVY PAPER 1
	C1	HEAVY PAPER 2
DEVELOP	QC 2235+	CARTON 1
	QC 3101	CARTON 1
	ineo 450+	CARTON 1
	ineo 250+	CARTON 1
EPSON	Laser C 8500	UNSUITABLE
	Laser C 8600	LABEL
	Aculaser C 1100	UNSUITABLE
AculaserC1900S	LABEL	
HP	1500 L	HEAVY PAPER
	2500 L	HEAVY PAPER
	2550 L	ROUGH PAPER
	3500 N	CARTON
	4550	HEAVY PAPER
	3550	CARTON
	2600 N	TRANSPARENCY FOIL
	3600	CARTON
KYOCERA	FS-C5020N	LABEL
	KM-C2520	THICK PAPER/HEAVY 1
	KM-C2525E	THICK PAPER/HEAVY 1
	KM-C3225	THICK PAPER/HEAVY 1
	KM-C3232E	THICK PAPER/HEAVY 1
	KM-C4035E	THICK PAPER/HEAVY 1
LEXMARK	C912	HEAVY PAPER
RICOH	Aficio AP3800C	HEAVY PAPER
	Aficio 2228C 	HEAVY PAPER
	Aficio C811	THICK PAPIER 3
	Aficio CS510E	THICK PAPIER 3
	Aficio DSC428	THICK PAPIER
	Aficio CL4000DN	THICK 1
SHARP	MX2300N	HEAVY PAPER
	TALLY	8004/81004 
	8008	LABEL
	8204 	LABEL
	8006e 	HEAVY PAPER

BRAND	MODEL	PRINTER SETTINGS
MINOLTA	MagiColor 2 	TRANSPARENCY FOIL
	BizhubC250/252	CARTON 1
	BizhubC350/351	CARTON 1
	BizhubC450/451	CARTON 1
	Bizhub Pro C500	NORMAL 256g
	CF 2002	CARTON 1
	CF 3102	CARTON 1 or 2
	QMS 2200 	THICK PAPER
	QMS 2300 DL	THICK STOCK
	QMS 2350	THICK STOCK
	MC 2400 W	LABEL
	QMS 6100 DL 	HEAVY PAPER
	Bizhub C253	CARTON 1
	Bizhub C203	CARTON 1
	Bizhub C353	CARTON 1
NASHUATEC	DSC 328 	HEAVY PAPER
	MPC2000	THICK PAPER 1
	MPC2500AD	THICK PAPER 1
	MPC2500e	THICK PAPER 1
	SPC 420DN	THICK 1
OKI	C 3100/3200	LABEL
	C 3300-3400	LABEL
	C 5200/5500	LABEL
	C 5600-5900	LABEL 2
	8600-8800	LABEL 2
	C 5200/5400	LABEL
	C 5700	GLOSSY
	C 9300/9500	LABEL
	C 9600	LABEL
C 9800	LABEL	
TOSHIBA	eStudio 211c 	THICK 2
	eStudio 311c 	THICK 2
	eStudio2500c	SPECIAL 1
	eStudio3500c	SPECIAL 1
	eStudio3510c	SPECIAL 1
UTAX	CDC1526D	NORMAL PAPER
XANTE	600 	HEAVY PAPER
	1200 PRO 	HEAVY PAPER
	ILUMINA	LABEL
XEROX	DC 12 	HEAVY PAPER
	DC 3535	NORMAL PAPER
	Workcenter 3545	LABEL
	DC 50 	HEAVY PAPER
	M 24	THIN PAPER
	Phaser 7400	THIN PAPER
	Phaser 7750	NORMAL PAPER
DC 240/250	HEAVY PAPER 1	
DC 1250	THICK PAPER	

